



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7332
Job Sheet 212369



Part No: 647.7332

Job Qty: 1 pcs

Part Name: Universal Lower Cutter Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/21/20

Job Tracking No:

Due Date: 11/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.F IPP REV:A 20.06.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/16/20		0.00	0.00	Packaging 1 - 1	84	NOV 03 2020
							Packaging 1 - 2	9-89	
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S314350



Part: 647.7332

Job No: 212369

Serial No/Batch: S314350

Revision: REV.G

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA-15049-100 STC LoA RI

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/21/20 9:00 AM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120 QC 4	1 pcs	11/16/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/16/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	72
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
					Packaging 3 - 37 - B4B	9-89
135 DC - 1 - B4B	1 pcs	11/16/20	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	DAS
140 QC 21 - SA	1 pcs	11/16/20	0.00 0.00		QC 21 - SA - 21	21
						9-89

NOV 19 2020

NOV 19 2020

NOV 19 2020

NOV 19 2020

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7332

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7332

140 - QC21- Final Inspection - Work Order Release

217990

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314311
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314315
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304849
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317
601.3004	26S8-11 Camloc Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5301581
601.3005	2600-L-W Camloc Retainer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124751
601.3006	Camloc Receptacle - 26R 16-1	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5305997
601.3011	P-Seal	1.3300 ft (1.33 ea)	110-Packaging 1 - Pick Kit	5098874
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100801
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5270895
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5012454
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100789
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101894
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100793
647.7910	Angle Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103853
647.7912	Clip	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101177
647.7913	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5270975
647.8511	Insert	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5114696
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5303869
CCR264SS-3-03	Cherry Rivet see item CCR264SS3-3	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5309295
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135470
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5249574
CR3213-4-4	Rivet, Cherry	40 Ea (16 ea)	110-Packaging 1 - Pick Kit	5304759
CR3213-4-4	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5309214
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5285289
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5311654
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5283842
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5248036
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5227857
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5284015
NAS1149F0332P	Washer (AN960-10L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5304834

5304760

5229171

5228024

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	9	0
	600.0991	1	10	0
	600.1012	1	22	0
	601.2045	1	14	0
	601.3004	2	4	0
	601.3005	2	22	0
	601.3006	2	0	0
	601.3011	1	90	0
	647.1810	1	43	0
	647.1811	2	30	0
	647.1812	13	190	0
	647.1814	1	30	0
	647.1815	1	17	0
	647.1818	1	38	0
	647.1913	1	30	0
	647.1915	1	24	0
	647.7910	1	35	0
	647.7912	2	105	0
	647.7913	2	27	0
	647.8511	8	63	0
	AN3-4A	2	155	0
	CCR264SS-3-03	24	293	0
	CCR274SS-3-03	4	145	0
	CR3213-4-2	4	242	0
	CR3213-4-4	40	331	0
	CR3213-4-5	8	256	0
	CR3213-4-6	17	266	0
	CR3523-4-3	4	12	0
	CR3523-4-4	24	302	0
	MS21047-3	12	209	0
	MS21266-2N	1	25	0
	MS27039-1-10	6	229	0
	NAS1149F0332P	8	1,665	0
Part Specifications				
Specifications could not be found.				

Plex 8/21/20 9:00 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					